



Alumatec Pacific Products

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ROLLING GRILLE CHECK LIST

- All the parts needed are supplied and installed free of damage.
- The opening size at the job is the same as shown on the drawings.
- Grilles installed on lines/marks provided by superintendent. _____
- The support tubes and guides are plumb and square. Maximum distance between guides (measured at 3 points) does not vary more than 1/8" in either direction.
- The lock latches have been adjusted. Installer has allowed for the proper floor finish thickness from information received from job super.
- The stops have been installed at height specified on shop drawings. (4 per grille) If different, please note revised height and reason for change. _____
- The cylinder locks operate (lock & unlock) and the keys have been turned over to the undersigned.
- Grille operates properly. It runs freely through entire open and close cycle. **For easier operation, please lubricate guides with a silicone lubricant.**
- The final drive sprocket on the motor operator lines up with the sprockets on the barrel so that the chain runs in a straight line and all setscrews have been tightened including motor operator sprocket.
- The following controls have been turned over to the superintendent, for installation by the electrician (please indicate quantity):
 _____ Push Buttons
 _____ Key Stations
- If required, the emergency release device is functioning when emergency handle is pulled. When pulled, the grille automatically raises to height specified by national / local fire and egress codes. (Typical height = 4'-0")
- Emergency release device (ERD) has been hooked to motor operator; but will be mounted in column by contractor because of finish requirements.
- A final adjustment to limits, locking mechanism, ERD and interlocks will be done at the time contractor turns the job over to the client.

Motorized projects with motor internal interlocks (load sensitivity)

- Adjusted internal interlock sensitivity according to manual/tech support. Sensitivity must be adjusted for grille/motor to operate properly.

SECURITY GRILLE IS INSTALLED AND FUNCTIONING PROPERLY!!

Date: _____

Job Name: _____

Location: _____ (Mall Name / City & State)

Customer Representative's Name/Signature: _____
(by signing, you certify that grille(s) & components are installed and working properly – work complete)

Installer's Name/Signature: _____

**** IF CHECKLIST IS NOT RETURNED WITH YOUR INVOICE, PAYMENT WILL BE WITHHELD****